

### APPLICATION

Apply to either a dry area or a damp surface.

Joint Depth: Not to exceed 1/4 inch.

Joint Width: Not to exceed 1/4 inch.

Tooling & smoothing: Use paint thinner or 5 drops liquid dish washing detergent in a glass of water. Use light touch to "tool the material to desired finish/shape. Use only closed cell backer rod.

### CAUTION

Material must breathe to fully cure. Do not use in contact with solvents. Do not use where extreme abrasion is expected. Keep away from heat, sparks and open flame. Not for constant water submersion. For use below water line. Not for use on aquariums.



# COLORS/QUANTITY AVAILABLE:

Cartridges 10.6 fluid ounces Clear, White, Gray, Black, Walnut Brown, Cedar, Almond & Forest Green.

Ask your Flexible Seal dealer about quarts, gallons & 5 gallon pails in Clear or White.

Brush Grade 50 sq. ft. per gallon

Cartridge 1/4" bead - 31 linear feet



### PROPERTIES

Physical Property

Adhesion to most substrates Appearance

Gunnability Slump or Sag (1/4" bead) Tack-free time Viscous Gel Excellent

Excellent

None on vertical surface 30-60 minutes

Typical Test Results

Paintable – May be painted after 24 hours with latex paints.
Oil –based paints may be applied after 1 week.
Cure Time: One week.

### **FULLY CURED MATERIAL**

Physical Property Accelerated Weathering 2000 hrs	Method of Test ASTM G-53-77	Typical Result No cracking adhesion loss remains flexible
Adhesion		
Steel	40#PLI*	
Glass	50#PLI	
Aluminum.	28#PLI	
Concrete	50#PLI	
Wood	50#PLI	
Red Brick	50#PLI	
Tensile at 75°F	ASTM D-2370 600 psi	
Eleganting at 75°E	ASTM D-2370 800%	

Tensile at 75°F ASTM D-2370 600 psi
Elongation at 75°F ASTM D-2370 800%
Recovery at 300% 90%
Paintable Yes
Fungus Resistance Fed. T.M. STD. Passes

No. 6271

-30°F to +200°F

Dry Peel

Service Range

### WARRANTY

Recommendations for use of this product are based on tests and experience believed to be reliable. However, since conditions of use of this product are beyond our control, the manufacturer hereby disclaims all warranties, express or implied, as to such use, or effects incidental to such use, handling or possession. Manufacture's sole liability is limited to the replacement cost of the contents of this container, if material is found to be defective.

WARNING! WILL BURN! MAY IGNITE WHEN EXPOSED TO OPEN FLAME OR EXCESSIVE HEAT. KEEP OUT OF THE REACH OF CHILDREN.



# Roof Sealant

-30°F .... TO .... +200°F



# CAN BE APPLIED IN THE RAIN!

- **EXCELLENT ADHESION**
- PAINTABLE
- **UV RESISTANT**
- MILDEW & FUNGUS RESISTANT
- ELASTOMERIC STAYS
   FLEXIBLE WITH TEMPERATURE
   FLUCTUATION

The Professional's Choice for Roof Repair



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Flexible Seal is a single component high performance above grade sealant used primarily for use in the sealing of small joints or cracks (up to '%' in width & depth). For larger repair areas including joint seams see application directions below using polyester mesh. Flexible Seal is an Elastomeric Sealant that will give superior adhesion and flexibility on roofing applications. It is also used to resist water and weather elements on residential and commercial roofs. Flexible Seal will adhere and seal narrow cracks, holes, seams on steel, glass, aluminum, concrete, wood, brick, clay and tile substrates.

Flexible Seal Brush Grade is for use on large areas in place of using wet patch roof cement or where working with a cartridge is excessively time consuming. Flexible Seal Brush Grade resists rain immediately providing instant above grade waterproofing. Brush Grade is available in quarts, gallons and contractor size Five Gallon pails in clear & white.

# APPLICATION

For best results Flexible Seal Brush Grade should be applied over sound clean, dry surfaces using a stiff brush, short nap roller, trowel or squeegee, at a rate of 1 gallon per 50 square feet minimum for optimum aging and waterproofing. Resultant dry sealant should be 20 mils minimum. Larger cracks, holes and dissimilar flashings, roof seams and tears may be bridged by embedding a single layer of polyester mesh in the Flexible Seal. For a longer lasting repair 2 separate applications of polyester embedded in Flexible Seal (allowing 24 hours in between applications) may be applied.





## **BASIC USES**

Roofing, Flashing, Skylights Solar Tubes, Awnings, Chimney's Gutters and Downspouts, HVAC Equipment, Roof Valleys, Patio Roofs,Roof Vents & Air Conditioning Curbs





#### EPMAR CORPORATION

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The elastomeric characteristic allows the sealant to expand & contract where temperatures may vary by 70°F in a matter of hours. Contractors are able to seal between dissimilar surfaces on seams. flashings, drains, vents, gravel guards, or where openings have been created due to aging under all types of weather conditions, including damp surfaces. This product adheres to brick, glass, wood, concrete. fiberglass, steel, aluminum, and most plastics in wet or dry conditions. It may be applied at temperatures as low as -30°F to 200°F. Flexible Seal contains Kraton® rubber a polymer that improves fatigue resistance, flexibility, and low temperature.

